





### A Revolution in Recorder Technology

## Inkjet Technology

-FCR

(Model :PHC)

100.0Nm3/h

DISPLA

LIST

The inkjet head is formed on a stable quality silicon chip. The inkjet head printing mechanism does not touch the chart paper, allowing reliable recording.

The Microjet recorder is a revolutionary recorder, its inkjet color printer technology is adopted in industrial recorders for the first time in the world.

Fuji established inkjet technology based on the unique silicon chip manufacturing process for FCX transmitters. The inkjet printing mechanism provides twelve continuous traces with a 180mm width recorder and six continuous trace with a 100mm width recorder without pen offset. The mechanism also provides six sharply defined colors. Microjet recorder was designed with a reduced number of complicated mechanical parts to make it as trouble-free as possible.





The inkjet mechanism is formed on a thin silicon chip (17.6 x 16mm) using silicon micro machining technology. It is provided with piezo elements.

With voltage applied to the piezo elements, the shape of the elements changes as shown in the diagram, and ink particles are ejected from the tip of the nozzle.

These particles are very small and fast, and draw a series of very small dots of about 0.3mm diameter on the chart paper. These small dots are combined together to form characters and trace lines for clear visible recording.





The inkjet printing mechanism allows continuous recording for a maximum of 12 channels (6 channels with 100mm width recorder) in 6 different colors. An A/D converter is used for each input signal for high speed data sampling to obtain a trace similar to that obtained by conventional pen mechanism recorders. Digital printing is also possible in the same color as the channel color, so clear and visible recording can be obtained. (for model PHA, PHC)

# Microjet Recorder PHC/PHA





### **Report Generation**

198 09/04 08 4: 16.7 °C	2:	16.7	0 3	16.7	2	on 1 10 Un	HER U DB-1
1+13 9ZH	1 1 1 7 8 1	8 09/04 0			-		
		D 1130/164 U	0.10				
	1 Off		-				
2981.2 1976		8/04 08:0		144	1.1.1	1000	
	01.1	en 2	an 3	an 4	an 5	on 6	
TAB	NO.1. THP						
924	10	3.1	-C	3*	14	10	
09/03 08:00	51.4	57.4	97.4	91.4	51.4	37.4	
09-03 09-00	197.4	87.4	97.4	37.4	87.4	97.4 97.4	
09-03 10:00	441.44	97.4	37.4	97.4	97.4	97.4	
09/03 11:00	1914	5.4	57.4	57.4	127.4	97.4	
09/03 12:00	97.4	97.4	97.4	97.4	97.4	97.4	
09/03 13:00	97.4	57.4	97.4	97.4	97.4	97.4	
09/03 14:00	81.4	87.4	87.4	97.4	87.4	97.4	
09/03 15:00	(第144)	97.4	97.4	91.4	\$7.4	97.4 97.4	
09-03 18-00	· · · · ·	27.4	57.4	97.4	97.4	97.4	
09/00 17:00	57.4	\$7.4	97.4	97.4	91.4	97.4	
03/63 18:00	111.4	57.4	97.4	97.4	97.4	97.4	
09/03 19:00	197.4	97.4	97.4	97.4	97.4	97.4	
03/03 23:00	61.4	97.4	97.4	97.4	37.4	97.4 97.4 97.4	
09/03 21:00	97.4	97.4	97.4	97.4	87.4	97.4	
09/03 22:00	111.4	97.4	97.4	97.4	127.4	97.4	
09-03 23:00	99.4	\$2.4	97.4	97.4	57.4	97.4	
09-04-00-00	83.4	87.4	97.4	97.4	51.4	97.4	
09-04 01:00	51.4	97.4	97.4	97.4	57.4	97.4	
89/04 02:00	91.4	97.4	97.4	97.4	151.4	97.4	
no hi mi no		84	67 4	07	124	3 <del>1</del> 2	

#### **Daily report/totalization**

On a daily report, measured values for every hour are printed along with maximum, minimum and average values. On a totalization, integrated values at intervals of 1 hour and the total value for one day are printed.

	P?	aata uh	DF	asta te		
198 09/04 13:55 10 22 10 41 83.2 10	210	83.2 °C	26	83.2 10 83.2 10		
2 198 09/04 13 45 11 04 3 10 41 34 3 10	25	34.3 *C 34.3 *C	000	34.3 10 34.3 10		
198 09/04 13:05 1: 140 10 4: 140 10	215	1:0 :6	000	1:8 16	ch 1 IL Dff	ALM 0 13:37
188 08/04 13:25 18.7 10 4: 15.7 *0	2:5	15.7 °C	010	16.7 16	oh 1 11. On	ALM D 13-28
196 09/04 13:15 11 65.6 10 41 65.6 10	215	65.6 °C	0010	65.6 1C		
98,09/04,13:05 1,98,9:10 4:99,9:10	2017	93.9 C	000	98.9 1C 98.9 1C		
198 09/04 12:55 80.2-10 4: 83.2 10	210	83.2 °C	00	83.2 1C 83.2 1C		
96 09/04 12:45 41 34,3 °C	215	34.3 °C	010	34.3 °C 34.3 °C		
96 09/04 12:35 1 1.0 °C	NI0	1.0 :0	200	1:0:5	ch i IL. Dfr	ALM 0 12:37
					ob 1 11. On	0.4 0 12:28

#### Logging print

Printing of measured values at intervals of 10-60 minutes. Note: Analog trace is not available for logging printing.



#### **Zoom, zone, auto-range trace** Special traces that match the operating conditions of the plant are available.



#### Parameter list, test pattern

Configuration data can be checked with parameter list. A test pattern of all colors and all combinations of colors is available.

#### Continuous recording

- · 6 colors
- 180mm width, 12 channels 100mm width, 6 channels
- Digital data printing in channel color
- Self-printing scale in channel color
- Tag No./Name printing in channel color, 8 digits (Max)
- Message printing in 6 color
- Long life recording
- 6 months continuous operation with one cartridge.

#### Color on each channel is selectable

The following status printing is available for analyzing recording results.

- Alarm
- Red at alarm ON, black at alarm OFF, Channel No. and time are printed
- Burnout
- Ink shortage
- Recording start mark
- Chart speed change mark
- High reliability recording
- 6 colors continuous trace

- Ink is not soluble in water, excellent water/sunlight resisting characteristics.
- Compact and light-weight design
   Mass (weight): 2.1kg/100mm width
   6.0kg/180mm width
  - Depth: 199mm
- Simple choice
  - The 100 and 180mm width recorders are configurable on each channel and accept most industrial inputs.
  - The recorder operates on AC power 100 to 240V.
- RS-485 Communications

5

### **Simple Operation**

#### 4-key operation (with door closed)

German and French languages can be displayed.



#### 4-key configuration (with door open)

Configuration can be done according to operation guide RECORD SELECT chiRANGE m³/min DISPLAY LIST 0.00 × 150.00 E. Select key F. Up key FEED ENTRY G. Down key H. Data entry key (PHC) CLINERANGE STORIES (PHA)

### Simple Design

#### Simple Design

The inkjet mechanism is simple in design.

Electronic parts are increasingly used in the recorder. Mechanical parts have been

reduced to about 1/3 that of conventional recorders and it comprises about 2/3 of the total number of parts.

The small size (199mm deep) contributes to panel cost saving.

#### Fully Configurable input

This recorder accepts multiple inputs.

With a process input, it can record and print the results of filter, square-root extraction, subtraction calculation and scaling for each channel.

#### **Reduced Maintenance**

Complicated servo mechanism is not used.

Each input has its own input circuit.

Unlike conventional recorders, input scanning relays are not used and hence trouble-free operation is ensured.

### **Specification Summary**

Spec	incation	Summary					
Model		PHC	РНА				
Chart width	/length	100mm/15m	180mm/20m				
No. of input	channel	3/6	6/12				
Input Signa	l type	TC (J, K, E, R, B, S, T, L, U, W, PN, N), RTD, DC V ( $\pm$ 50mV, $\pm$ 500mV, $\pm$ 5V, $\pm$ 50V DC), DC mA					
Measuring	cycle	160/320ms.	320ms.				
A	Display Accuracy	$\pm$ 0.15% of measuring range, $\pm$ 1 digit without cold junction compensation error					
Accuracy	Analog Trace Accuracy	Display accuracy $\pm$ 0.	25% of measuring range				
Display		Fluorescent (20 characters x 2 lines)					
Chart speed	j	5-400mm/h continuous trace 401-1500mm/h intermittent trace	5-300mm/h continuous trace 301-1500mm/h intermittent trace				
Recording	cycle	$\begin{array}{l} \mbox{Recording} \\ \mbox{cycle (sec.)} = & \frac{400}{\mbox{Chart speed (mm/h)}} \\ \mbox{Recording cycle is more than 2 seconds.} \end{array}$	$\frac{\text{Recording}}{\text{cycle (sec.)}} = \frac{450}{\text{Chart speed (mm/h)}}$ Recording cycle is more than 3 seconds.				
Calculation	*	Square root extraction, Subtraction, Scaling, Input filter, Logarithm					
Report Gen	eration	Daily report, Totalize list, Parameter list, Test pattern, Measured value list, Logging print, Message print					
Alarm		H, L, RH, RL for each input, Burnou	ut, Ink-out, Chart end, Battery alarm				
	Alarm output	6 Relay output	6/12 Relay output				
Option	Remote control	Record start/stop, Chart speed change	e, Measured value print, Message print				

Ontion		1, 1, 0						
Option	Communication	RS-485	T-Link					
	Chart Illumination	Cold cathode fluorescent						
Power supp	bly	100 to 240V AC or 24 DC (Usable Range 85 to 264V AC or 21.6 to 26.4V DC)						
Environmer	ntal	Temperature: 0 to 50°C Humidity: 20 to 80%RH (Temp. (°C	IEC IP50 c) x Humi. (%RH) < 3200)					
Mass {weigl	ht} Approx.	2.1kg (without options)	6kg (without options)					

\* Consult Fuji Electric Instruments for additional features not listed such as flow integration record and calculation of input signal, etc.

## Code Symbols



Setting prior to delivery is as follows;

- Thermocouple K: 0 to 1200°C
- 2. Shunt resistor (10  $\Omega\,\pm$  0.1%) should be ordered separately for current input.
  - Shunt resistor : Ordering code PHZT8101 for PHA, PHZT1101 for PHC
- 3. T-Link transmission function is Fuji's original PLC Link transmission function

#### Dimension of PHC (100mm width)



#### Dimension of PHA (180mm width)



### Microjet Recorder-E Inkjet technol PHE



Inkjet technology, previously available only on expensive printers, is now available on a strip chart recorder at an affordable price, a price that falls below the cost of some dot matrix type printers. If you note the comparison between the dot matrix and inkjet typeface, there simply is no reason to use a dot matrix type recorder anymore.

- This recorder has basically 2 models, user programmable model and factory configuration model.
- Factory can pre-configure recorder parameters with customer supplied information prior to shipment, reducing the users' total installation cost and time.
- In case of 1 or 2 continuous recording, 2-color type Ink cartridge (PHZH2002) is also available.
- Since its life-span became longer than before, you can cut the running-cost in 1/4-1/2.
- Real time clock (calendar) function is available with standard specification.

Model		PHE1	PHE2	PHE7, 8, 9					
Chart width	/length	100mm/15m							
No. of input	channel	1	2	6					
Signal type		TC (J, K, E, R, B, S, T, L, U, W, PN, N), RTD, DC V ( $\pm$ 50mV, $\pm$ 500mV, $\pm$ 5V, $\pm$ 50V DC), DC mA							
Input/Recor	ding range	User programmable or factory configuration							
Measuring o	cycle	200ms	30s/all point with input scanning relay						
Accurcay	Display Accuracy	$(\pm 0.3\% + 1 \text{ digit})$	of measuring range (DC voltage,	DC current input )					
Accuracy	Analog trace Accuracy	Display accuracy $\pm$ 0.2% of measuring range							
Display			LED (7 segments x 6 digits)						
Chart speed	i	10/20/24/30/50/120	10/20/24/30/50/120/200/300/ 400/1000/1200/1500 mm/h						
Recording o	cycle	Recording cycle (sec.) = Char Recording cycle is n	30s/all point						
	During analog recording	Channel No., Periodic data, Scale, Alarm, Burnout, Date and Time							
Printing function	Independent of analog recording	Instantaneous value list, Parameter list, Scale list, Test Pattern							
	Other	Recording start mark, Chart speed change mark							
Alarm		L/LL, H/L, H/HH							
	Alarm output	2 relay output 4 relay output 6 relay output							
Option	Remote control	Chart speed change							
Power supp	bly	100 to 120V AC or 200 to 240V AC							
Environmer	ntal	Temperature: 0 to 50°C IEC IP50 Humidity: 20 to 80%RH (Temp. (°C) x Humi. (%RH) < 3200)							
Mass {weig	ht} Approx.	1.2kg (without option)     1.2kg (without option)     1.5kg (without option)							

### **Specification Summary**

## Code Symbols User programmable model

## 123 PHE

4	56	7	8	-	9	10	11	12	13	
	00		2	-	۷	۷		Е	V	Description
1 2 9										Recording points 1 continuous recording 2 continuous recording 6 intermittent recording
		1 2 3 4								Power Supply · Temperature Unit           100 to 120V AC 50/60Hz °C           200 to 240V AC 50/60Hz °C           100 to 120V AC 50/60Hz °F           200 to 240V AC 50/60Hz °F
										Alarm output/external control input (1 point)
							0			Without
							1			<ul> <li>2 points alarm output (1 continuous only)</li> </ul>
							2			4 points alarm output (2 continuous only)
							3			6 points alarm output (6 intermittent only)
							А			<ul> <li>2 points alarm output/External control (1 continuous only)</li> </ul>
							в			<ul> <li>4 points alarm output/External control (2 continuous only)</li> </ul>
							С			6 points alarm output/External control (6 intermittent only)

Input : Universal (Programmable) Range : Field settable (Programmable)

Note) 1. Input signal

- Setting prior to delivery is as follows; Thermocouple K: 0 to 1200°C
- 2. Shunt resistor (10 $\Omega\pm$  0.1%) should be ordered separately for current input. Shunt resistor : Ordering code PHZT 1101

### Factory configuration model 123 PHE

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4	ŀ !	5	6	7	8	-	9	10	11	12	13					
					2	-					۷		Description			
127	2												Recording points 1 continuous recording 2 continuous recording 6 intermittent recording (single scale) C intermittent recording (double couple)			
8	3												6 intermittent recording (double scale)			
		*	*										Input signal 1 continuous * Y 2 continuous * * 6 intermittent (single range) * Y 6 intermittent (double range) * * Symbols of input signals X B thermocouple R R thermocouple E S thermocouple J J thermocouple E S thermocouple J J thermocouple W W thermocouple L L thermocouple W W thermocouple L L thermocouple H Pt100			
													A 1 to 5V DC B 4 to 20mA DC *1 C 10 to 50mA DC *1 M± 50mV DC O± 500mV DC V± 5V DC F± 50V DC			
				1 2 3 4									Power supply · Temperature Unit 100 to 120VAC 50/60Hz °C 200 to 240VAC 50/60Hz °C 100 to 120VAC 50/60Hz °F 200 to 240VAC 50/60Hz °F			
							*	*					measuring range1 continuous* Y2 continuous* *6 intermittent (single scale)* Y6 intermittent (double scale)* *measuring range code are specified for each input signal.			
							L	1	0 1 2 3 A B C				Alarm output/external control input (1 point) Without 2 points alarm output (1 continuous only) 4 points alarm output (2 continuous only) 6 points alarm output (6-intermittent only) 2 points alarm output/External control (1 continuous only) 4 points alarm output/External control (2 continuous only) 6 points alarm output/External control (6 intermittent only)			
										Y E No	V V te)	Re	Instruction manual Not attached English corder will be shipped with 10Ω shunt			
						Note) Recorder will be shipped with 10Ω shunt resistor attached to terminal for current input										

resistor attached to terminal for current input. For intermittent double scale type, 2 kind of recording range and unit should be specified. One is for channel 1 to channel 3, the other is for channel 4 to channel 6.

#### **Outline diagrams**



#### ▲ Caution on Safety

\* Before using products in this catalog, be sure to read their instruction manuals in advance.

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